



Industrial saw blades which do not require additional support during cutting off small items, and thanks to the use of a special teeth a very high cutting quality and a perfect surface of the cut material is obtained.

HM saw blades LL CUT MM series for cutting without support



PERFECT SURFACE - Special teeth geometry optimal for high-performance batch cutting of strips and small-size elements guarantees a very high cutting quality and a perfect surface material cut.



SINTERED CARBIDE - Sintered carbide with adequate hardness, chemical composition and structure has been optimally selected to the type of material cut.



INDUSTIALine - Saw blades manufactured in industrial saw blades technology where deviations from nominal dimensions are narrowed to hundredths of a millimeter.



FEATURES/BENEFITS:

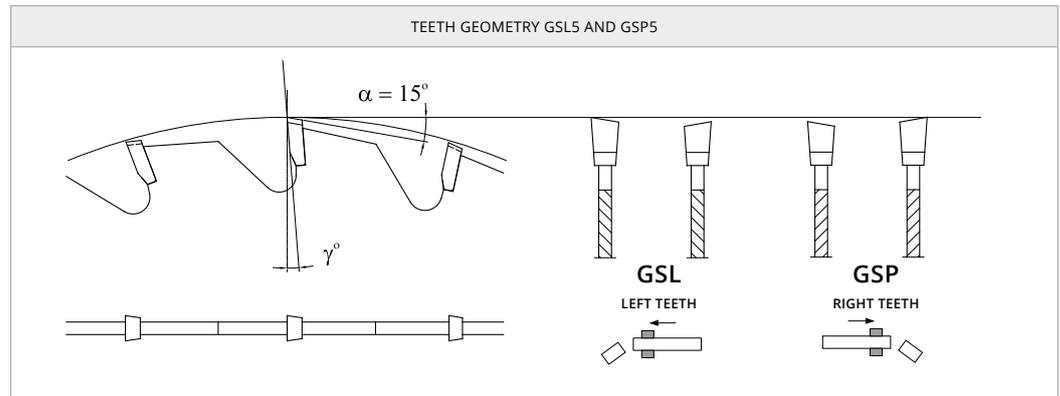
- ▶ saw blades do not require additional support during cutting off small items
- ▶ thanks to the use of a special teeth, a very high cutting quality and a perfect surface of the cut material is obtained
- ▶ CERATIZIT sintered carbide (HM) with hardness above 2100 HV made in ULTRAFINE technology guarantees extremely long life time
- ▶ saw blades manufactured in a way ensuring a very high cutting quality of the surface of material cut and a great comfort of operation
- ▶ high quality of steel ensure high rigidity at a low thickness of the tool
- ▶ the use of precise disc grinding technology and process of dynamic balancing ensure stable operation and eliminate vibration during cutting
- ▶ saw blades manufactured in industrial technology where deviations from nominal dimensions are narrowed to hundredths of a millimeter; the bore is made in H7 tolerance

APPLICATION:

- ▶ saw blades designed for mass production of small items (such as wooden blocks, toys), strips, furniture elements
- ▶ batch cutting of strips and small-size elements; cutting material up to 25mm
- ▶ saw blade for industrial application and for multi-level cut – strips are fed on several levels/tables
- ▶ saw blades with GSL5 and GSP5 teeth geometry (right or left) depending on the feed direction
- ▶ special shape of sintered carbide and teeth geometry provide high cutting performance
- ▶ cutting carried out on specialized machines adapted for cutting of small-size elements

| INDEX |  |  |  |  |  | GEOMETRY |  |  | U.m. | CATALOGUE PRICE |
|-------------------|---|---|---|---|---|----------|---|---|------|---|
| | mm | mm | mm | mm | | | | $il \times d_1/d_2$ | | |
| ○ PS325-0250-0001 | 250 | 30 | 3,2 | 2,2 | 80 | GSP5 | L | 2x7/42+2x8,5/46+2x10/60 | pc |  |
| ○ PS325-0250-0002 | 250 | 30 | 3,2 | 2,2 | 80 | GSL5 | L | 2x7/42+2x8,5/46+2x10/60 | pc |  |
| ○ PS325-0300-0001 | 300 | 30 | 3,2 | 2,2 | 96 | GSP5 | L | 2x7/42+2x8,5/46+2x10/60 | pc |  |
| ○ PS325-0300-0002 | 300 | 30 | 3,2 | 2,2 | 96 | GSL5 | L | 2x7/42+2x8,5/46+2x10/60 | pc |  |

Legend: d_1 – driving holes diameter d_2 – pitch diameter of holes ○ – per order.



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