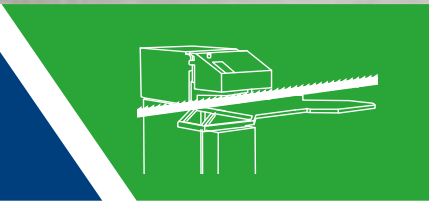




Premium quality galvanic bonded grinding wheels which guarantee repeatability of high-accuracy tooth geometry as well as obtaining the highest surface roughness.

Borazon grinding wheels

for band saw blades sharpening



LONGER LIFETIME - Using grinding wheels for band saw blades sharpening increases cutting efficiency and extends the lifetime of band saw blades by up to 50%.



PERFECT FITTING - Grinding wheels are profiled to match band saw teeth (10/30- mostly used universal grinding wheel profile), which guarantees repeatability of high-accuracy tooth geometry after sharpening.



PREMIUM QUALITY - Top quality galvanic bond used in grinding wheels has a granulation of 181. Ideal combination of granulation and grain concentration with the right kind of bond ensures the highest quality of grinding wheels.



FEATURES / BENEFITS:

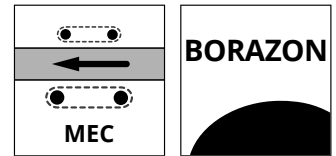
- ▶ high quality profile borazon grinding wheel (regular boron nitride - CBN) on a galvanic bond with 181 granulation
- ▶ perfect combination of granulation and grain concentration with relevant type of the bond
- ▶ borazon grinding wheels do not undergo adverse transformations under the influence of iron, thanks to which they are perfectly suited for grinding most of alloy steels
- ▶ thanks to the exact adaptation of grinding wheel profile to the outline of the teeth we obtain a high repeatability of the blades geometry thus increasing the service life of the cutting tapes
- ▶ possibility of producing a grinding wheel with a bore and a profile requested by the client









PLEASE NOTE!

- ▶ we, as one of the few, offer possibility of regeneration of the mound on the undamaged grinding body
- ▶ it is possible to order the shape of grinding wheel adapted to the tools produced by such brands as: Wood-Mizer, ROMA, QSGS Technology, FENES

APPLICATION:

- ▶ borazon grinding wheel for sharpening of band saw blades for fresh wood cutting - BARAKUDA, PIRANIA, ORKA series
- ▶ using a borazon grinder wheel during sharpening guarantees the repeatability of the blade geometry as well as increases efficiency (long lifetime) and no burning effects and the highest roughness on the surface of the sharpened tooth
- ▶ while sharpening of band saw blades it is recommended to preserve the appropriate angle of the grinding wheel in relation to the sharpened tooth in the band saw blade
- ▶ using borazon grinding wheel reduces cracking of band saws by up to 50%
- ▶ it is recommended to use non-emulsifying oil for cooling during grinding





INDEX	 mm	 mm	 mm	 mm	 MU	CATALOGUE PRICE
OP201-0127-0001	127	12,7	22	10/30	szt.	
OP201-0150-0001	150	20	22	10/30	szt.	
OP201-0203-0001	203	32	22	10/30	szt.	




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